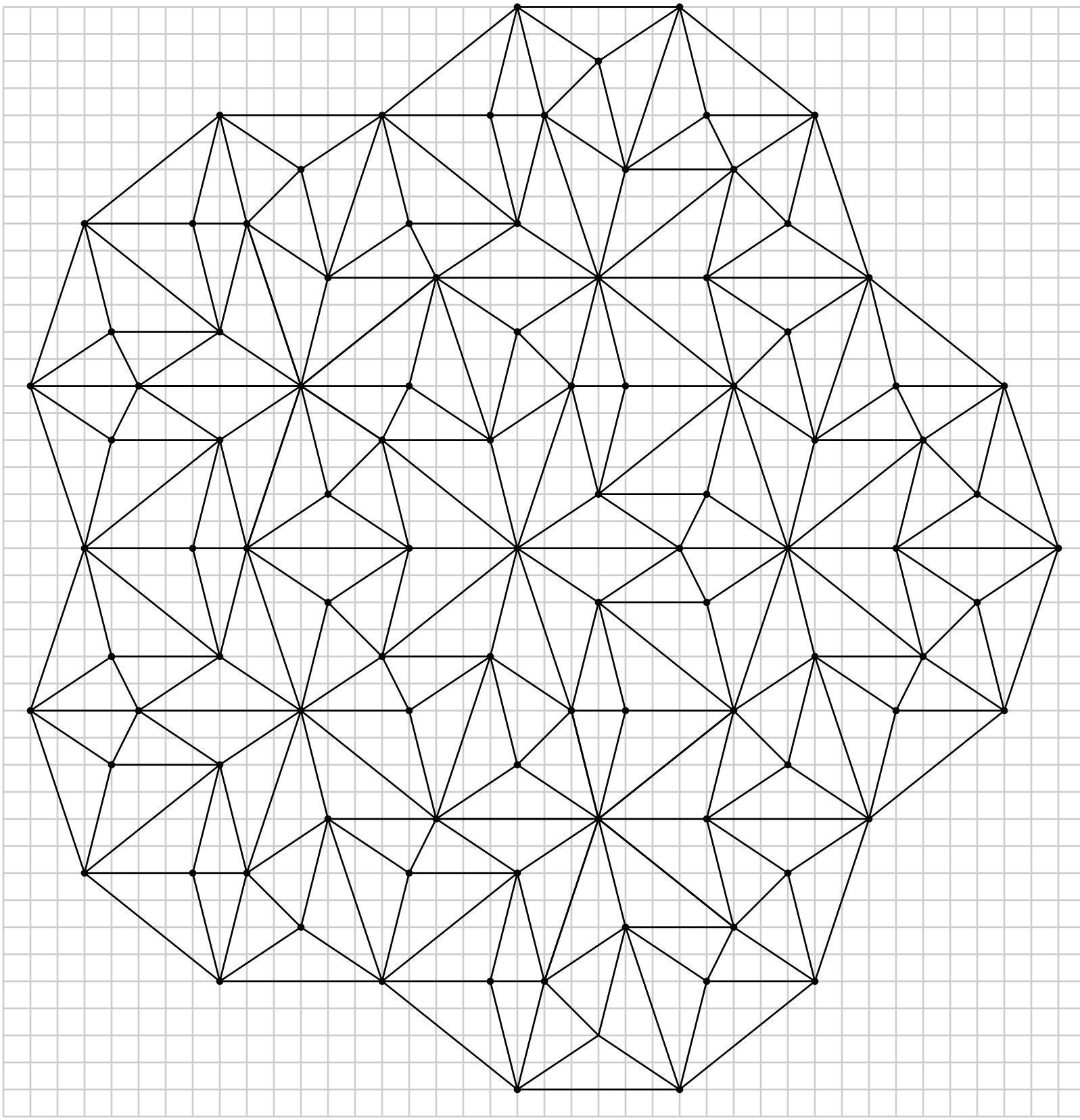180 Tiles